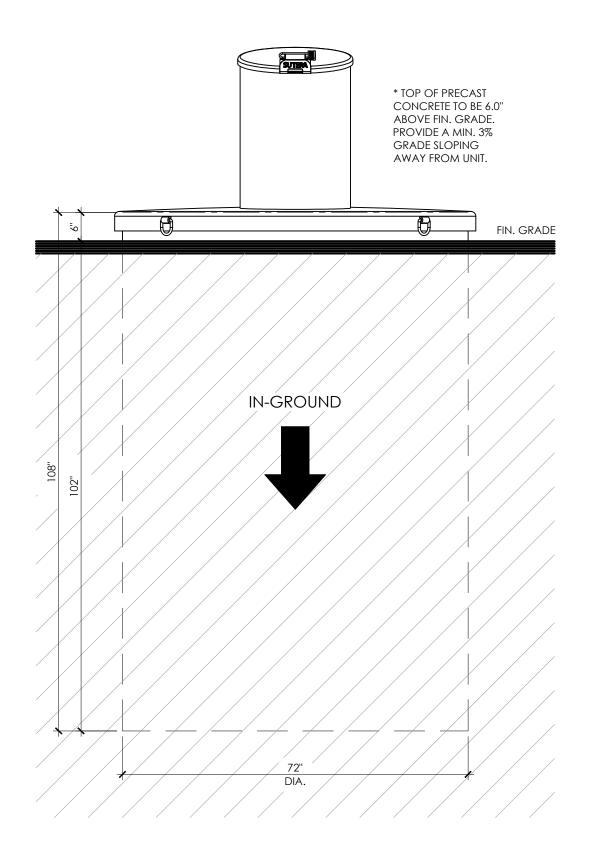


INSTALLATION INSTRUCTIONS FOR SUTERA FS-6

FULLY IN-GROUND STEEL LID 6 cu.yd. CONTAINMENT CAPACITY





INSTALLATION INSTRUCTIONS

REQUIRED TOOLS, EQUIPMENT, MACHINERY:

- EXCAVATOR
- DUMP TRUCK
- JUMPING JACK, PLATE COMPACTOR
- BUILDERS LEVEL
- STORY ROD
- HAND LEVEL (6ft.)

LASER LEVEL

- TAPE MEASURE
- HAND SHOVEL
- HAND RAKE
- LIFTING STRAPS FOR PRECAST CONCRETE AND STEEL LID



FS-6

STEP No.1 - DETERMINE SITE LOCATION (SEE PG.2)

- a. NO OVERHEAD POWER LINES
- b. NO TREE OVERHANG
- c. NO CANOPY OVERHANG
- d. HAVE A SITE UTILITY LOCATE (UNDERGROUND) CONDUCTED WITHIN AREA OF PROPOSED INSTALLATION
- e. BE WITHIN REACH OF SERVICE CRANE TRUCK

STEP No.2 - EXCAVATION (SEE PG.3)

- a. TOP OF PRECAST TO BE 6.0" ABOVE FINISHED GRADE. PROVIDE A MIN. 3% GRADE SLOPING AWAY FROM UNIT.
- b. EXCAVATE TO THE REQUIRE WIDTH AND DEPTH.
- LEVEL AND COMPACT THE BASE OF EXCAVATION.
- d. APPROX. 8.9 cu.yds. OF MATERIAL TO BE REMOVED FROM SITE PER SUTERA FS-6.

STEP No.3 - INSTALLATION OF PRECAST CONCRETE (SEE PG.4)

- a. TAKE DELIVERY OF PRECAST UNITS WITH DELIVERY TRUCK CRANE, SITE CRANE OR EXCAVATOR, WHICHEVER IS AVAILABLE OR REQUIRED.
- b. USING SWIFT LIFT HOOK ANCHORS, 2 PER PRECAST UNIT, LIFT THE PRECAST MONOBASE AND SET INTO PLACE, ENSURE LEVEL, BOTH HORIZ. AND VERT.
- INSTALL THE CONTINUOUS WATER TIGHT GASKET.
- USING SWIFT LIFT HOOK ANCHORS, 2 PER PRECAST UNIT, LIFT THE PRECAST RISER AND SET INTO PLACE, ENSURE LEVEL, BOTH HORIZ.
 AND VERT.
- e. ENSURE TOP OF PRECAST IS 6.0" ABOVE FINISHED GRADE, PROVIDE A MIN. 3% GRADE SLOPING AWAY FROM UNIT.
- f. DO NOT ALLOW DEBRIS OR WATER TO ENTER THE OPEN CONCRETE WELL, KEEP CLEAN AND DRY.

STEP No.4 - BACKFILL (SEE PG.5)

- a. SUTERA UNITS OVERALL MÁSS EXCEED THE NATURAL FORCES OF HYDROSTATIC PRESSURE AND WILL NOT FLOAT OUT OF THE GROUND, NO EXTRA MEASURES ARE REQUIRED TO KEEP IT IN THE GROUND.
- b. BACKFILL WITH NATIVE MATERIAL (EXCAVATED MATERIAL MAY BE USED IF SUITABLE).
- c. COMPACT IN SMALL LAYERS TO ACHIEVE 95% PROCTOR.
- f. DO NOT ALLOW DEBRIS OR WATER TO ENTER THE OPEN CONCRETE WELL, KEEP CLEAN AND DRY.

STEP No.5 - FASTENING REUSABLE PVC BAG TO STEEL LID (SEE PG.6)

- a. LIFT THE STEEL LID WITH THE REQUIRED LIFTING STRAPS CONNECTED TO THE THREE (3) WELDED D-RINGS AND SUSPEND IN AIR TO ALLOW FASTENING OF PVC BAG (STEEL LID AND BAG WEIGHT 530 lbs (240 kg) WHEN EMPTY).
- *CAUTION* DO NOT STAND DIRECTLY UNDERNEATH THE STEEL LID
- b. LOOP THE EIGHT (8) NYLON STRAPS ATTACHED TO THE REUSABLE PVC BAG AROUND THE EIGHT (8) FOOTMAN LOOPS ATTACHED TO THE UNDERSIDE OF THE STEEL LID.
- C. FASTEN THE NYLON LOOPS WITH QUICK LINKS, EIGHT (8) IN TOTAL, ENSURE THE QUICK LINK NUTS ARE TIGHTEN.

STEP No.6 - BAG HARDWARE AND CINCHING BAG CLOSED (SEE PG.7)

- a. PULL ROPE TIGHTLY THROUGH THE HEAVY DUTY HOSE ASSEMBLY.
- b. INSERT ROPE HOSE ASSEMBLY BALL INTO BALL SLOT OF CLAMCLEAT.
- c. ENSURE ROPE IS ENGAGED INTO THE TEETH OF THE CLAMCLEAT.
- d. FASTEN ROPE BEHIND THE CLAMCLEAT HOOK.
- *THE ABOVE STEPS WILL CINCH THE BOTTOM OF THE BAG CLOSED.
- e. PULLING THE ROPE TIGHT, TIE A DOUBLE HALF HITCH KNOT TO THE SECONDARY SAFETY ROPE TIE-OFF.
- f. NEATLY PLACE THE REMAINING ROPE INTO THE ROPE POUCH.

STEP No.7 - PLACING STEEL LID AND BAG INTO THE PRECAST WELL (SEE PG.8)

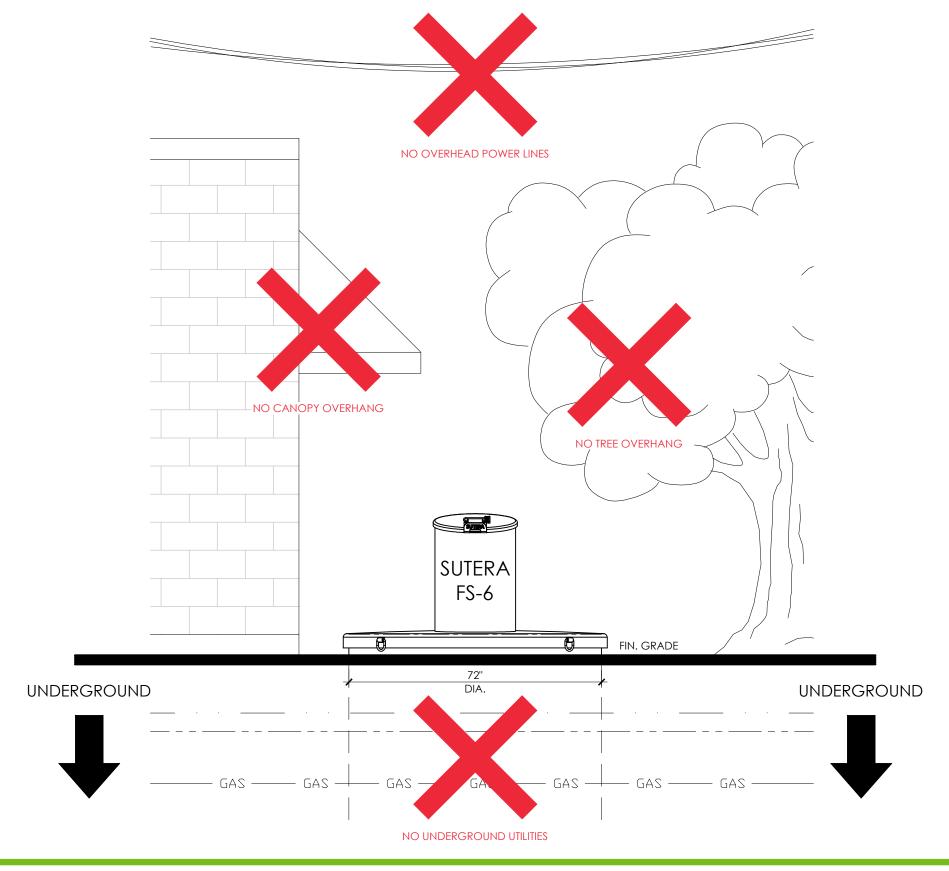
- a. LOWER THE STEEL LID WITH THE REUSABLE PVC BAG ATTACHED INTO THE PRECAST CONCRETE WELL.
- b. TAKE CAUTION NOT TO PINCH OR TEAR THE BAG WHEN LOWERING INTO THE WELL.
- c. TURN THE STEEL LID WHILE LOWERING TO HAVE THE ACCESS LID FACING THE DESIRED DIRECTION.

INSTALLATION IS NOW COMPLETE

NOTE:
ALL DIMENSIONS ARE
IN INCHES UNLESS
OTHERWISE SPECIFIED

pg. 1 of 8

DETERMINE SITE LOCATION



STEP No.1



FS-6

STEP No.1 - DETERMINE SITE LOCATION

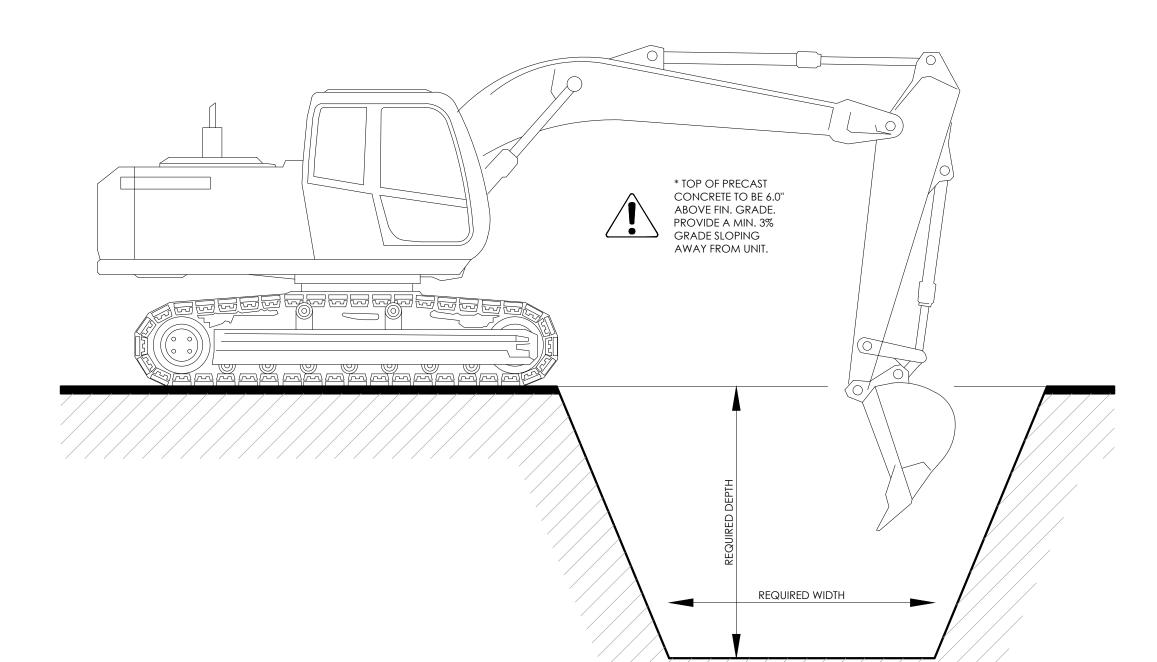
- a. NO OVERHEAD POWER LINES
- b. NO TREE OVERHANG
- c. NO CANOPY OVERHANG
- d. HAVE A SITE UTILITY LOCATE
 (UNDERGROUND) CONDUCTED
 WITHIN AREA OF PROPOSED
 INSTALLATION
- e. BE WITHIN REACH OF SERVICE CRANE TRUCK

NOTE: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

pg. 2 of 8

EXCAVATION

STEP No.2





INSTALLATION INSTRUCTIONS

FS-6

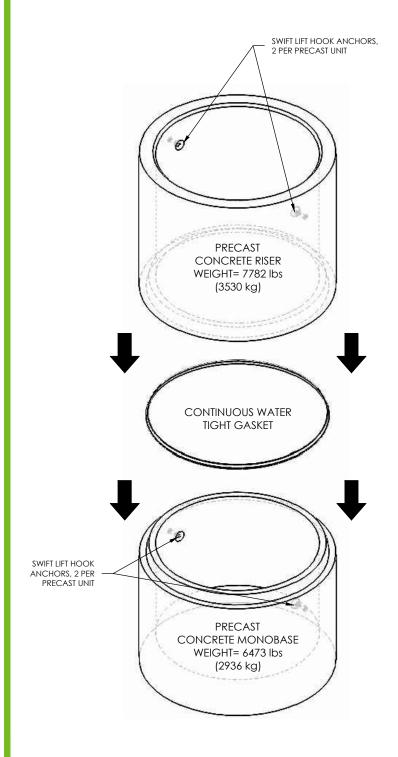
STEP No.2 - EXCAVATION

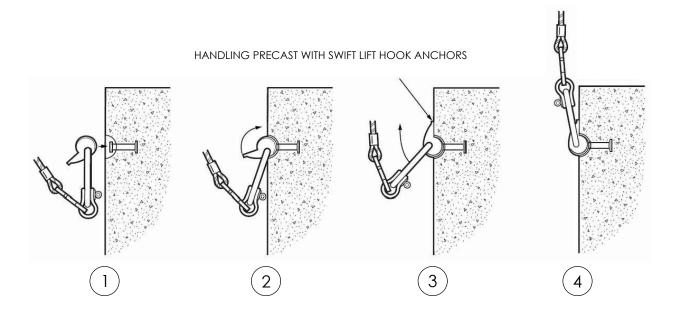
- a. TOP OF PRECAST TO BE 6.0" ABOVE FINISHED GRADE. PROVIDE A MIN. 3% GRADE SLOPING AWAY FROM UNIT.
- b. EXCAVATE TO THE REQUIRE WIDTH AND DEPTH.
- c. LEVEL AND COMPACT THE BASE OF EXCAVATION.
- d. APPROX. 8.9 cu.yds. OF MATERIAL TO BE REMOVED FROM SITE PER SUTERA FS-6.

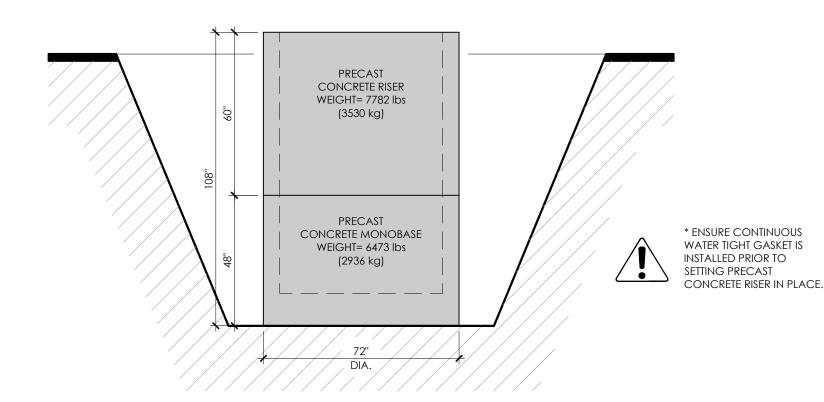
NOTE: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

pg. 3 of 8

INSTALLATION OF PRECAST CONCRETE







STEP No.3



INSTALLATION INSTRUCTIONS

FS-6

STEP No.3 - INSTALLATION OF PRECAST CONCRETE

- a. TAKE DELIVERY OF PRECAST UNITS WITH DELIVERY TRUCK CRANE, SITE CRANE OR EXCAVATOR, WHICHEVER IS AVAILABLE OR REQUIRED.
- USING SWIFT LIFT HOOK ANCHORS, 2
 PER PRECAST UNIT, LIFT THE PRECAST
 MONOBASE AND SET INTO PLACE,
 ENSURE LEVEL, BOTH HORIZ. AND VERT.
- INSTALL THE CONTINUOUS WATER TIGHT GASKET.
- d. USING SWIFT LIFT HOOK ANCHORS, 2
 PER PRECAST UNIT, LIFT THE PRECAST
 RISER AND SET INTO PLACE, ENSURE
 LEVEL, BOTH HORIZ. AND VERT.
- e. ENSURE TOP OF PRECAST IS 6.0" ABOVE FINISHED GRADE, PROVIDE A MIN. 3% GRADE SLOPING AWAY FROM UNIT.
- f. DO NOT ALLOW DEBRIS OR WATER TO ENTER THE OPEN CONCRETE WELL, KEEP CLEAN AND DRY.

NOTE:
ALL DIMENSIONS ARE
IN INCHES UNLESS
OTHERWISE SPECIFIED

pg. 4 of 8

BACKFILL

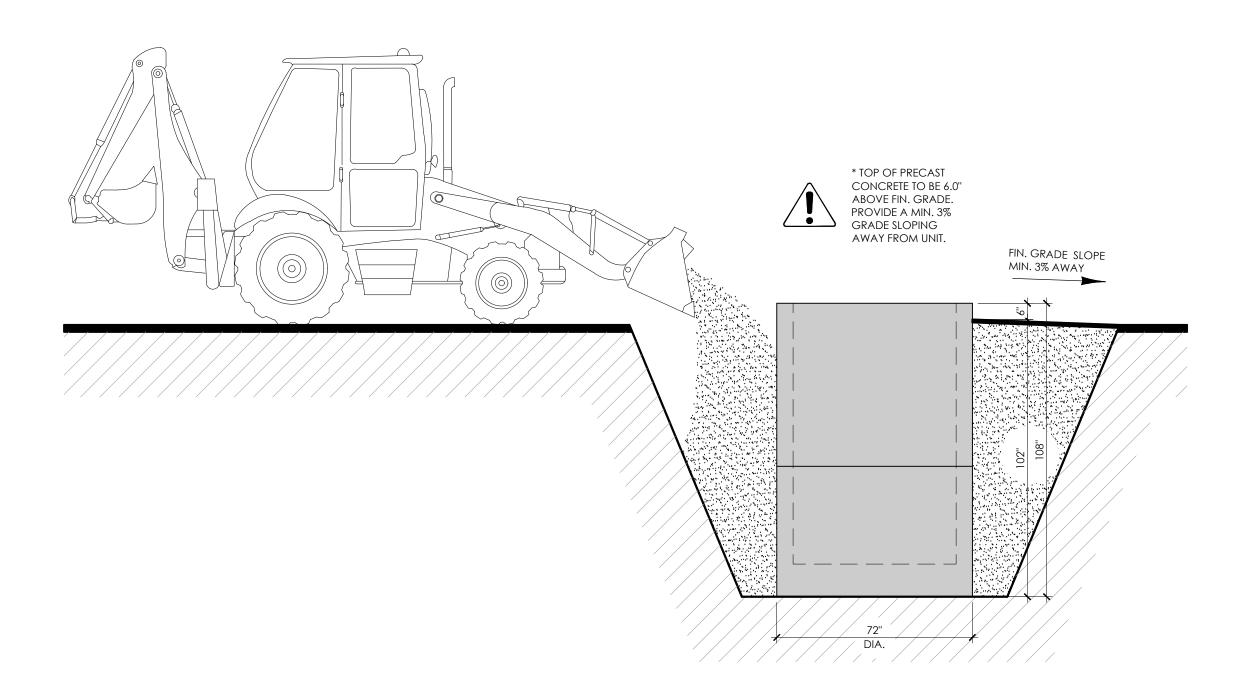
STEP No.4



FS-6

STEP No.4 - BACKFILL

- a. SUTERA UNITS OVERALL MASS EXCEED THE NATURAL FORCES OF HYDROSTATIC PRESSURE AND WILL NOT FLOAT OUT OF THE GROUND, NO EXTRA MEASURES ARE REQUIRED TO KEEP IT IN THE GROUND.
- b. BACKFILL WITH NATIVE MATERIAL (EXCAVATED MATERIAL MAY BE USED IF SUITABLE).
- c. COMPACT IN SMALL LAYERS TO ACHIEVE 95% PROCTOR.
- d. DO NOT ALLOW DEBRIS OR WATER TO ENTER THE OPEN CONCRETE WELL, KEEP CLEAN AND DRY.



NOTE:
ALL DIMENSIONS ARE
IN INCHES UNLESS
OTHERWISE SPECIFIED

pg. 5 of 8

FASTENING REUSABLE PVC BAG TO STEEL LID

WEIGHT = 530 lbs (240 kg) (WHEN BAG IS EMPTY) x8 FOOTMAN LOOPS WELDED TO UNDERSIDE OF STEEL LID x8 NYLON STRAPS STITCHED TO PVC BAG U/S OF STEEL LID REUSABLE PVC BAG ASSEMBLY FOOTMAN LOOP WELDED TO U/S OF STEEL LID QUICK LINK NYLON STRAP STITCHED TO REUSABLE PVC BAG REUSABLE PVC BAG

STEP No.5



INSTALLATION **INSTRUCTIONS**

STEP No.5 - FASTENING REUSABLE PVC BAG TO STEEL LID

- a. LIFT THE STEEL LID WITH THE REQUIRED LIFTING STRAPS CONNECTED TO THE THREE (3) WELDED D-RINGS AND SUSPEND IN AIR TO ALLOW FASTENING OF PVC BAG (STEEL LID AND BAG WEIGHT 530 lbs (240 kg) WHEN EMPTY). *CAUTION* - DO NOT STAND DIRECTLY
- UNDERNEATH THE STEEL LID
- b. LOOP THE EIGHT (8) NYLON STRAPS ATTACHED TO THE REUSABLE PVC BAG AROUND THE EIGHT (8) FOOTMAN LOOPS ATTACHED TO THE UNDERSIDE OF THE STEEL LID.
- c. FASTEN THE NYLON LOOPS WITH QUICK LINKS, EIGHT (8) IN TOTAL, ENSURE THE QUICK LINK NUTS ARE TIGHTEN.

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

pg. 6 of 8

BAG HARDWARE AND CINCHING BAG CLOSED

TIE A DOUBLE HALF HITCH KNOT TO THE

SECONDARY SAFETY ROPE TIE-OFF

ENSURE TO PLACE REMAINING EXCESS ROPE INTO THE ROPE POUCH

NYLON LOOP

SECONDARY SAFETY ROPE TIE-OFF

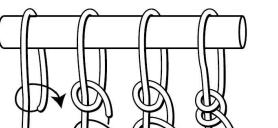
ROPE POUCH

CLAMCLEAT

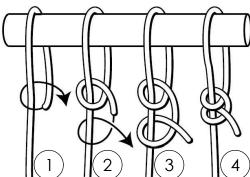
HEAVY DUTY HOSE ASSEMBLY

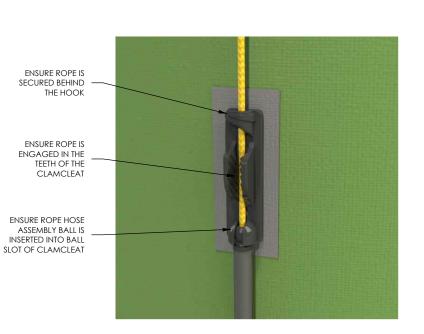
BAG CINCHING HARDWARE

STEP No.6

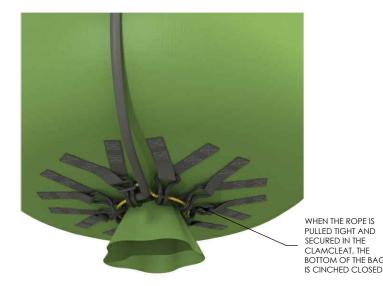


DOUBLE HALF HITCH KNOT INSTRUCTIONS





TERA



INSTALLATION **INSTRUCTIONS**

STEP No.6 - BAG HARDWARE AND CINCHING **BAG CLOSED**

- a. PULL ROPE TIGHTLY THROUGH THE HEAVY DUTY HOSE ASSEMBLY.
- b. INSERT ROPE HOSE ASSEMBLY BALL INTO BALL SLOT OF CLAMCLEAT.
- c. ENSURE ROPE IS ENGAGED INTO THE TEETH OF THE CLAMCLEAT.
- d. FASTEN ROPE BEHIND THE CLAMCLEAT HOOK.

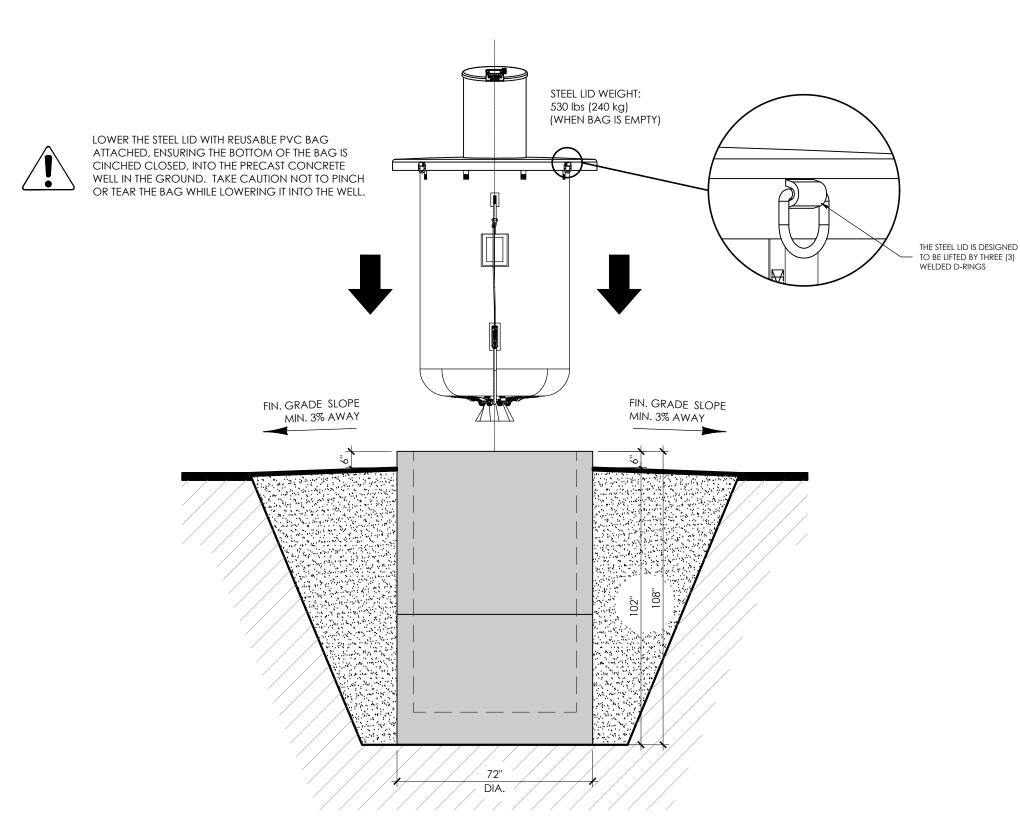
*THE ABOVE STEPS WILL CINCH THE BOTTOM OF THE BAG CLOSED.

- e. PULLING THE ROPE TIGHT, TIE A DOUBLE HALF HITCH KNOT TO THE SECONDARY SAFETY ROPE TIE-OFF.
- f. NEATLY PLACE THE REMAINING ROPE INTO THE ROPE POUCH.

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

pg. 7 of 8

PLACING STEEL LID AND BAG INTO THE PRECAST WELL



STEP No.7



INSTALLATION INSTRUCTIONS

FS-6

STEP No.7 - PLACING STEEL LID AND BAG INTO THE PRECAST WELL

- a. LOWER THE STEEL LID WITH THE REUSABLE PVC BAG ATTACHED INTO THE PRECAST CONCRETE WELL.
- b. TAKE CAUTION NOT TO PINCH OR TEAR THE BAG WHEN LOWERING INTO THE WELL.
- TURN THE STEEL LID WHILE LOWERING TO HAVE THE ACCESS LID FACING THE DESIRED DIRECTION.

NOTE: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

pg. 8 of 8



ENSURE THE FOLLOWING IS DONE PRIOR TO COMPLETION:

- ENSURE ALL DEBRIS AND WASTE IS REMOVED CAUSED BY INSTALLATION.
- WIPE CLEAN ENTIRE UNIT WITH CLEAN RAG AND MILD DETERGENT.
- SPRAY ALL EXPOSED STEEL WITH KROWN RUST PROOFING & LUBRICANT. DO NOT WIPE OFF IMMEDIATELY, ALLOW TO PENETRATE FOR 24 HRS.
- SPRAY ALL MOVING COMPONENTS, KEY HOLE AND UNDERSIDE OF PUSH PAD ON SLAM LATCH ASSEMBLY WITH WHITE LITHIUM GREASE.

INSTALLATION IS COMPLETE